IME - SERIES

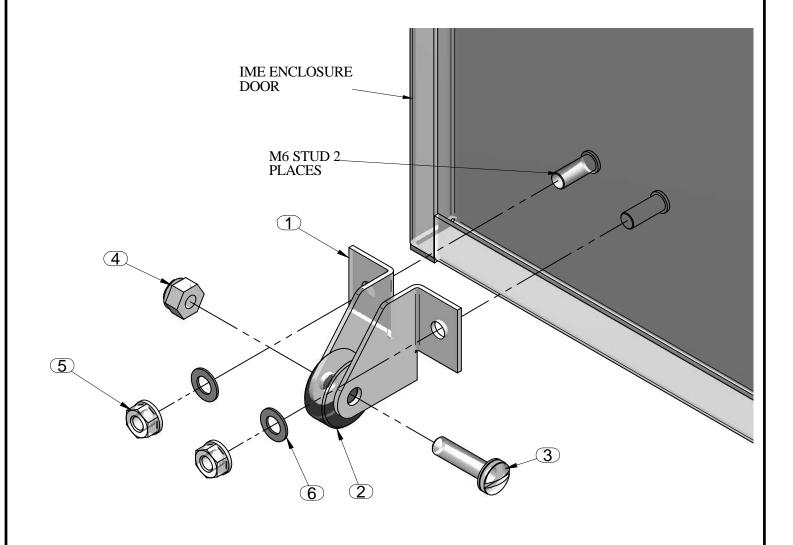
ASSEMBLY INSTRUCTIONS FOR

DOOR SUPPORT WHEEL IDSW ON IME ENCLOSURES

BUL10191

REV. A

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PARTS LIST		
ITEM No.	DESCRIPTION	QTY
1	DOOR SUPPORT BRKT (PAIR)	1pr
2	1 INCH ROLLER WHEEL	1
3	1/4-20 RD HD SLOT SCREW	1
4	1/4-20 NYLON LOCK WASHER	1
5	M6 KEP NUTS	2
6	M6 FLAT WASHER	2





ASSEMBLY INSTRUCTIONS:

- A) Assemble roller wheel (item 2) to support brackets (item 1) and using 1/4-20 screw (item 3) and nylon nut (item 4). Tighten until wheel is secure but rolls freely.
- B) Mount roller wheel and bracket assembly onto M6 studs on bottom inside of door as shown. Fasten using M6 KEP nuts (item 5) and M6 washers (item 6) 2 places.

Note: If door is reversed support wheel can be mounted. M6 studs are at the top and bottom of door.



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